DOD-IN HEAVY-DUTY Instructions In 1703 & 1704 Instructions For Product No. 1) Layout locations for brackets as shown in Fig. 1 (four holes for each bracket). Step 1 2)Pre-drill four screw holes each bracket using a 3/32" drill bit. 3) Fasten bracket to post using stainless steel screws provided. Step 2 4)Drop rail assembly into brackets and check to ensure all rail bottoms are against brackets. 5) Pre-drill two screw holes for each side of rail using a 3/32" drill bit. (Use 5/32" drill bit if using aluminum support) Step 3 6)Fasten rail assembly to brackets using stainless steel screws provided. 7) Gently spread trim cover to fit over rail assembly as shown in Fig 2. Step 4 Rail Height Step 5 5/8"0" Step 6 Rail Deck Height Surface Fig. 1 Fig 2 Cover Connects To Step 7 Back side of bracket 1703/1704-INST REV 11/15