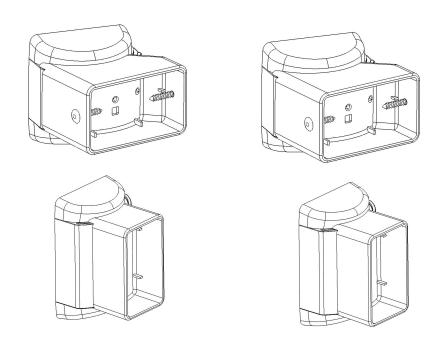
Angle Wizard Porch 3.5" x 2" Rail Instructions

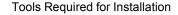
Important Information Before you Start

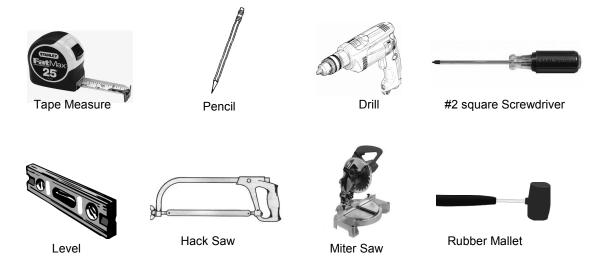
These installation guidelines will direct you through the process of installing the Angle Wizard Porch brackets. Most contractors will find this process very similar, if not identical to the installation of a regular porch rail system. There are, however, certain areas that you will want to pay closer attention to.

This sheet depicts installation methods that have been proven successful and are therefore recommended by the manufacturer. Please keep in mind that they may not cover every installation scenario you may encounter. Since each installation is unique in its performance requirements, the ultimate installation method used is the sole responsibility of the installer.

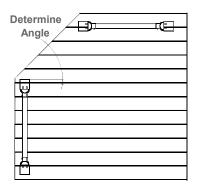
The Manufacturer disclaims any liability or responsibility for the improper installation of this product. The purchaser is solely responsible for compliance with applicable local codes as to the deck's or railing's intended use. The Manufacturer recommends that all designs be reviewed by a licensed architect, engineer or local building official before installation.





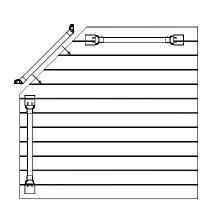


<u>Step 1:</u> After posts has been installed determine angle and height of railing

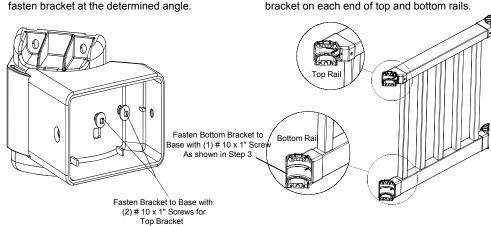


Step 4: Position the rail section between the

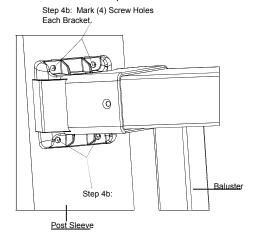
posts.



Step 2: Pre-drill 1/8" diameter holes in base, then fasten bracket at the determined angle.



<u>Step 4b:</u> Mark (4) screw hole locations on each bracket. Set rail section aside, then pre-drill 1/8" diameter holes in post at each mark.



<u>Step 5:</u> Attach each top rail bracket with $(4) # 10 \times 1.5$ " screws.

Step 3: Cut railing to desired length. Place

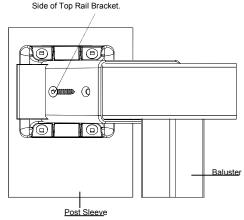
Attach Each Bracket to Post with (4) # 10 x 1.5"
Pan Head Screws for Top Rail.

Note: Use (4) # 10 x 1.5" Pan Head Screws for Bottom Rail also.

Balluster

<u>Step 6:</u> Pre-drill (1) 1/8" diameter hole through top rail and aluminum insert for each side of **top rail brackets only**. Fasten with

10 x 1" flat head screws. #10 x 1" Flat Head Screws for Each

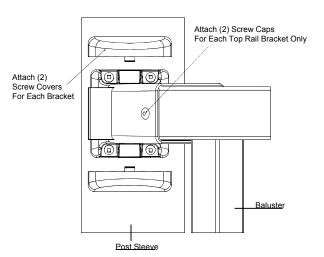


Special Note:

Top Bracket uses (4) # 10 x 1.5" Screws, (2) #10 X 1" Flat Head Screws & (2) # 10 x 1" Screws Bottom Bracket uses (4) # 10 x 1.5" Screws & (1) # 10 x 1" Screws

1721 Angle Wizard Porch 3.5" x 2" Rail Instructions

<u>Step 7:</u> Add (2) screw covers for both top and bottom brackets. Add (2) screw caps for each top rail brackets.



Note:

Repeat installation process for each additional rail assembly.

Top Bracket shown only.

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